Circle

Programme de cintrage

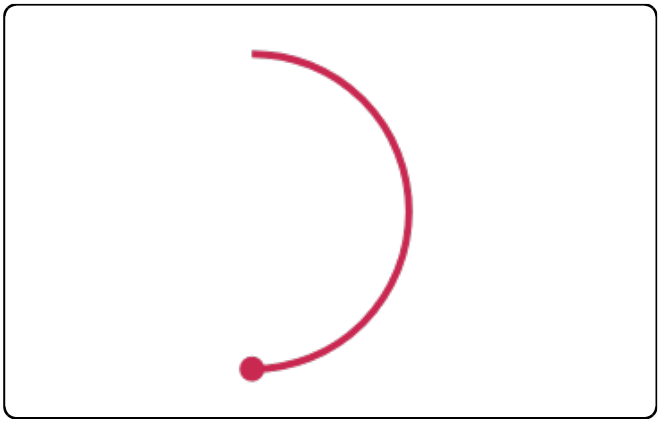
R3H 170 - 20

69210

Settings

Property	Value
Material name	Steel S235 / 1.0038 / E24
Date	23/02/2026
Thickness	2 mm
Width	500 mm
Automatic mode	Profile
Has a pebble	☐

Profile details



Property	Value
Interior measurement	☑
Open rolling	☐

Index		L. (mm)	R. (mm)
1		376.991	120

Rolling program

Index		Ft.	Re.	Rot.
1		37.7	2	0
2		000		
3		37.7	37.7	0
4		37.7	37.7	-80
5		44.7	32.2	-80
6		46	30.9	-72
7		53.2	25.3	-72
8		54.5	24	-64
9		68.1	18.5	-64
10		69.4	17.2	-56
11		77.7	11.6	-56
12		79	10.3	-48
13		79	8.2	-48
14		79	6.9	-40
15		79	4.8	-40
16		79	3.5	-32
17				
18		41.7	3.5	-32
19		41.7	2.5	-32
20		41.7	3.5	-37
21		26.8	8.5	-37
22		26.8	8.5	-94
23		26.8	11.5	-94
24		26.8	16.4	-94
25		37.7	37.7	-227
26		32.2	44.7	-227

Index		Ft.	Re.	Rot.
27		30.9	46	-235
28		25.3	53.2	-235
29		24	54.5	-243
30		18.5	68.1	-243
31		17.2	69.4	-251
32		11.6	77.7	-251
33		10.3	79	-259
34		8.2	79	-259
35		6.9	79	-267
36		4.8	79	-267
37		3.5	79	-275
38				
39		3.5	41.7	-275
40		2.5	41.7	-275
41		3.5	41.7	-270
42		8.5	26.8	-270
43		8.5	26.8	-213
44		11.5	26.8	-213
45		16.3	26.8	-213
46		16.3	26.8	-215
47		32.8	32.8	-215
48		35.4	35.4	-199
49		25.8	25.8	-139
50		25.8	25.8	-124
51		25.8	25.8	-183
52		23.8	23.8	-183
53		16.3	16.3	-230
54		16.3	16.3	-77

Index		Ft.	Re.	Rot.
55				
56		9.6	9.6	-77
57		8	8	-67
58		8	8	-240